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D350-589-011
Job Sheet 202054



Part No: D350-589-011

Job No

Part Name: Side Door Latch Modification



Part Weight: 0 lbs

Job Created: 10/18/19

Due Date: 11/29/19

Type: Stock

Note: DWG INN-D350-589 REV E, DSI9760-0

Ship Via:

ty: Medium

NGE 002

Bill of M

Job Rot

Op No	Operation	Qty	Start Date	Due Date	Standards		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
105	Packaging 1 - Pick Kit	2 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

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Container No: S230752



Part: D350-589-011

Job No: 202054

Serial No/Batch: S230752

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8, FAA STC SH1012N

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				Packaging 3 - 36 - B4B	
125 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	NOV 12 2019
				DC - 2 - B4B	
130 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	DAS
				QC 21 - FG - 70	NOV 12 2019 70
				QC 21 - SA - 53	9-89

Part Op 105 - Pick Kit

Descriptions: 110 - QC4- 100% Inspect kits for completeness

120 - Identify as per dwg & Stock Location: _____

125 - (Document Control)

130 - QC21- Final Inspection - Work Order Release

012858

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2237	Striker Plate	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5216874
D2583	Latch Bracket	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5212398
D2585	Latch Clamp	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5199067
D2586	Door Latch	6 pcs (3 ea)	105-Packaging 1 - Pick Kit	5193760
D2587	Door Plug	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5199846
D2589	Keys, Key Chain	2 pcs (1 ea)	105-Packaging 1 - Pick Kit	5152942
MS20470AD4-5	Rivet, Universal Head	12 Ea (6 ea)	105-Packaging 1 - Pick Kit	5198109
MS21042L3	Nut	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5218132
MS27039-1-15	Screw	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5114920
NAS1149D0363J	Washer	6 Ea (3 ea)	105-Packaging 1 - Pick Kit	5228336

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
105-Packaging 1 - Pick Kit	D2237	6	22	0
	D2583	6	35	0
	D2585	6	25	0
	D2586	6	47	0
	D2587	2	23	0
	D2589	2	134	0
	MS20470AD4-5	12	1,987	0
	MS21042L3	6	2,825	0
	MS27039-1-15	6	189	0
	NAS1149D0363J	6	636	0

Part Specifications

Specifications could not be found.

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3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
9	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

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Revision: E

Date: 02.02.22

Change Record

PAGE 1 OF 1

Part Number: D350-589-011

Description: SIDE DOOR LATCH MODIFICATION INSTALLATION

[illegible]